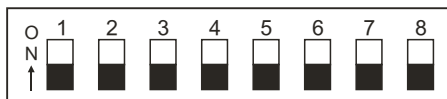


■ 接線方式

端子代碼	說 明
+24V	接電源供應器 +24V (最大 280mA)
0V	接電源供應器 0V
A	RS485 +
B	RS485 -
G	RS485 GND (參考點, 可不接)
AI1~AI16	類比輸入通道 1 ~ 通道 16
COM	類比電流回路或接地

■ 指撥開關



SW	說 明
1	Address bit 0
2	Address bit 1
3	Address bit 2
4	Address bit 3
5	Address bit 4
6	Address bit 5
7	OFF=None parity check , 1 stop bit ON=None parity check , 2 stop bit
8	OFF=Baud rate 9600 ON=Baud rate 19200

Modbus Protocol Register Address

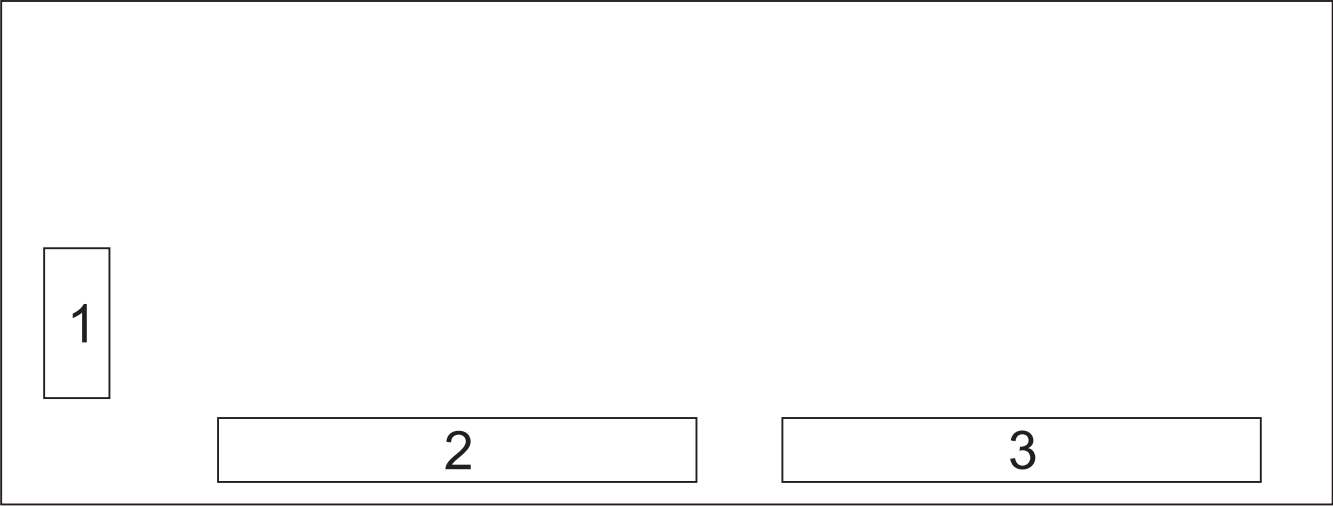
Address	Code	Word	Function	Range
0000H	03H	1	Channel 1 Data Number	0000H ~ 0FFFH
0001H	03H	1	Channel 2 Data Number	0000H ~ 0FFFH
0002H	03H	1	Channel 3 Data Number	0000H ~ 0FFFH
0003H	03H	1	Channel 4 Data Number	0000H ~ 0FFFH
0004H	03H	1	Channel 5 Data Number	0000H ~ 0FFFH
0005H	03H	1	Channel 6 Data Number	0000H ~ 0FFFH
0006H	03H	1	Channel 7 Data Number	0000H ~ 0FFFH
0007H	03H	1	Channel 8 Data Number	0000H ~ 0FFFH
0008H	03H	1	Channel 9 Data Number	0000H ~ 0FFFH
0009H	03H	1	Channel 10 Data Number	0000H ~ 0FFFH
000AH	03H	1	Channel 11 Data Number	0000H ~ 0FFFH
000BH	03H	1	Channel 12 Data Number	0000H ~ 0FFFH
000CH	03H	1	Channel 13 Data Number	0000H ~ 0FFFH
000DH	03H	1	Channel 14 Data Number	0000H ~ 0FFFH
000EH	03H	1	Channel 15 Data Number	0000H ~ 0FFFH
000FH	03H	1	Channel 16 Data Number	0000H ~ 0FFFH

Ex : 讀取第一站資料 通道 3 ~ 通道 6 資料

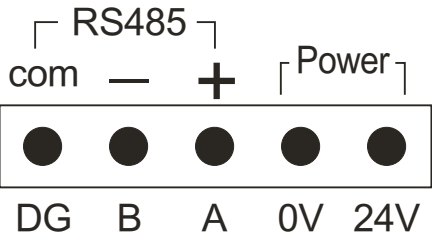
Send : 01 03 00 02 00 04 CRC

Received : 01 03 08 XX XX XX XX XX XX XX XX CRC

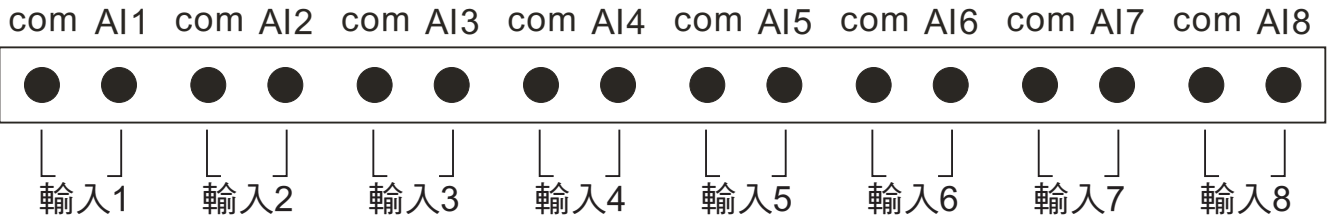
■ 接線圖



1.



2.



3.

