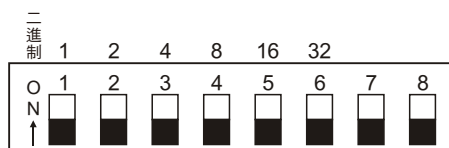


■ 接線方式

端子代碼	說明
+24V	接電源供應器 +24V (最大 330mA)
0V	接電源供應器 0V
A	RS485 +
B	RS485 -
G	RS485 GND (參考點, 可不接)
DI1~DI8	輸入點 1 to 8
1A, 1C ~ 8A, 8C	輸出點 1 to 8 (5A/30VDC, 5A/250VAC)
COM	PNP: 輸入點之 Common 點, 與 +24V 同電位 NPN: 輸入點之 Common 點, 與 0V 同電位

■ 指撥開關



SW	說明
1	Address bit 0
2	Address bit 1
3	Address bit 2
4	Address bit 3
5	Address bit 4
6	Address bit 5
7	OFF=None parity check, 1 stop bit ON=None parity check, 2 stop bit
8	OFF=Baud rate 9600 ON=Baud rate 19200

Modbus Protocol Register Address

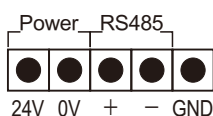
Address	Code	Word	Function	Range
0000H	03H	1	Read DI 1~DI 8 State	0000H ~ 00FFH
0001H	03H/06H	1	Read/Write DO 1~DO 8	0000H ~ 00FFH

Ex: 讀取第一站資料

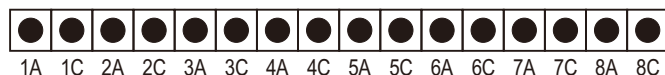
Send: 01 03 00 00 00 02 CRC (此例 CRC 為 C4 0B)

Received: 01 03 04 XX 00 XX CRC

■ 接線圖



DO X 8 輸出



Di X 8 輸入

